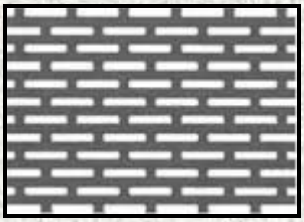
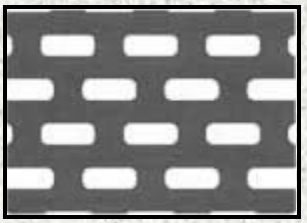
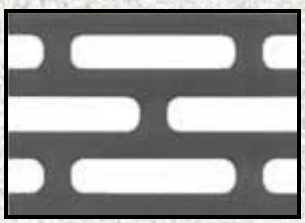
1.3 FUROS OBLONGOS

Sentido da Perfuração: Longitudinal, Transversal ou Reta

	Legenda
l	Largura do furo
L	Comprimento do furo
c	Distancia entre centros dos furos (Lateral)
C	Distancia entre centros dos furos (Terminal)
P	Porcentagem área perfurada

Dimensão dos furos mm			Distancia entre-centros mm			Área Aberta
l		L	c		C	%
2,0	X	10,0	4,0	X	12,0	40
2,0	X	20,0	4,5	X	23,0	38
2,0	X	25,0	5,0	X	33,0	30
2,5	X	20,0	4,85	X	23,0	44
3,0	X	10,0	6,7	X	14,0	30
3,17	X	16,0	8,0	X	21,0	29
3,17	X	19,0	6,2	X	22,0	42
4,0	X	20,0	7,7	X	24,0	41
4,8	X	9,5	9,6	X	14,4	30
4,8	X	19,0	9,0	X	23,0	42
4,8	X	22,2	9,5	X	32,0	35
5,0	X	12,7	10,1	X	19,0	30
6,0	X	20,0	12,0	X	26,0	36
6,0	X	30,0	12,3	X	38,0	37
6,35	X	25,4	12,0	X	31,0	41
7,0	X	20,0	14,0	X	29,5	31
7,0	X	25,0	25,0	X	38,0	17
8,0	X	15,0	16,0	X	22,0	30
8,0	X	25,0	13,0	X	28,0	51
8,0	X	25,4	15,0	X	32,0	39
8,0	X	32,0	16,0	X	42,0	36

Dimensão dos furos Mm			Distancia entre-centros Mm			Área Aberta
l		L	c		C	%
8,0	X	38,0	14,0	X	44,0	47
8,0	X	38,0	16,0	X	46,0	40
9,5	X	28,0	17,5	X	36,0	39
10,0	X	35,0		A.V.		
12,7	X	57,2	22,0	X	75,2	42

Formula: $$P = \frac{(L - l) \cdot l + 0{,}785 \cdot l^2}{C \cdot c} \times 100$$